INSTALLATION MANUAL





Head Office 1418 Michael St., Ottawa, Ont., Canada K1B 3R2

TOLL FREE 1-800-267-0860

TEL. 1-613-746-3206

FAX 1-613-746-0445

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Preparation

- The "MontecianoTM" steel roofing tile should be installed on roofs with a minimum pitch of 4/12.
- Inspect the roof for weak or uneven sections. Repair these areas before installing the "MontecianoTM" tile.
- The "Monteciano TM " tile can be installed over existing shingles or on new construction.
- For re-roofing over existing asphalt shingles, inspect the deck underneath to ensure a solid base. Correct or remove curled up shingles then apply a synthetic underlayment prior to installing the new "Monteciano" tile.
- For new construction, use waterproof peel and stick membrane "High Temperature" on the entire roof.

Storage

- Storage time should be minimized by installing the "MontecianoTM" tile as soon as possible after delivery. If the "MontecianoTM" tile must be stored for an extended period, the ideal storage place is under a roof in a cool, dry and well ventilated area.
- When outdoor storage is unavoidable, the following is recommended:
 - 1- Use good quality covers over boxes,
 - 2- Block boxes off the ground,
 - 3- Store away from chemically aggressive substances (e.g. salt, cement, fertilizer, diesel, oil, paint, and grease).

Tools

- Electric screw gun with adjustable torque.
- Tin snips or nibblers.
- Measuring tape.
- Screw (nail) apron.

Safety Tips

- Working gloves.
- Proper eye protection.
- Hard hat.
- Rubber-soled shoes (Steel roofing can be slippery when wet or icy).
- Properly secure material on the roof.
- Safety harness.
- Knee pads.
- Avoid installing on a windy day.
- Avoid having loose materials and tools on the roof.
- Secure area below work.
- *Use proper attachment for fall protection.*



Maintenance

- To avoid scratching the paint on the "Monteciano™" tile, make sure to clean up the bottom of your rubber-soled shoes from any stones or debris before stepping on the roof.
- Avoid walking on the high ribs of the panels. Step always on the lower sections to avoid any damage.
- *Inspect and remove any debris (leaves, nails,...) on an annual basis.*
- Use touch up paint to protect any scratches.

Touch Up Paint

• In the event of minor scratches, the installer should use a fine detail brush to cover only the scratch using minimum amount of paint. For multiple scratches or major paint damage, replace immediately the affected panels.





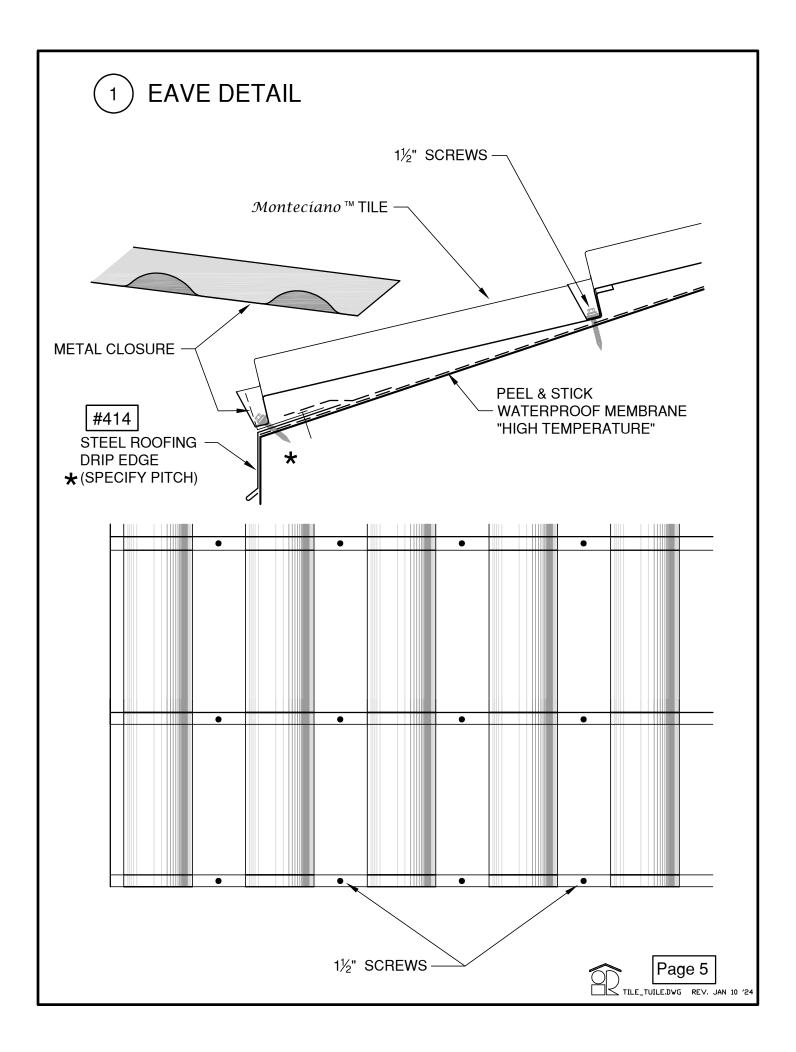
Note: The shine of the touch up paint might have a slight difference from the original pre painted steel.

Important Notice

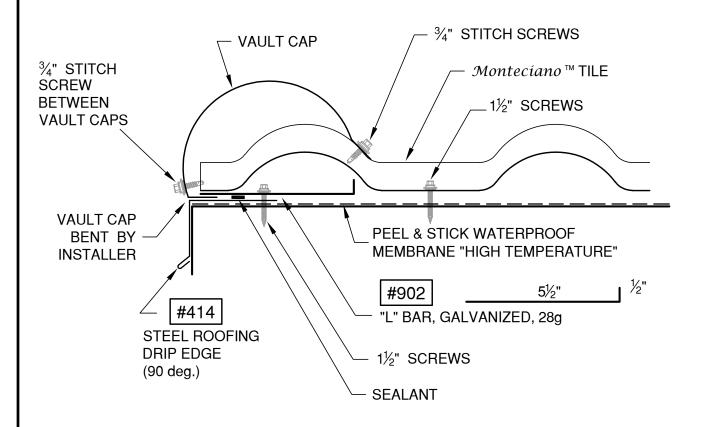
- When ordering the "Monteciano™" tile, it is always preferable to order all items of the same color at the same time to avoid slight color differences between batches.
- The material should be checked against the shipping list as soon as it is received. Any damage or shortage of material on the bill of lading should be noted and reported to the driver or to our offices immediately.
- Do not use pressure treated lumber in direct contact with the "Monteciano" tile.
- Ideal Roofing will deliver the "Monteciano™" tile in boxes (9 pieces per box, equivalent to 50 lbs in weight) to its dealers only. No job site delivery will be done by Ideal Roofing.
- The "Monteciano™" tile cannot be installed on a concave or convex shaped roofs.
- Failing to apply any of the above instructions will result in total refusal of any claim to Ideal Roofing.

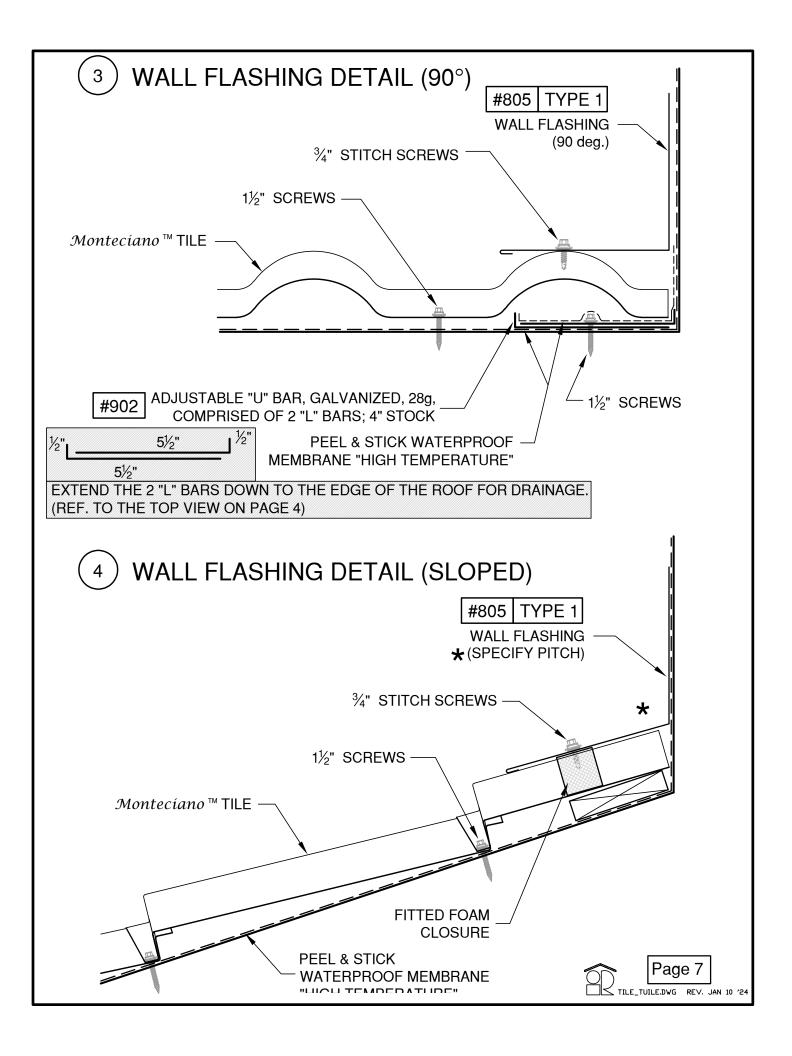


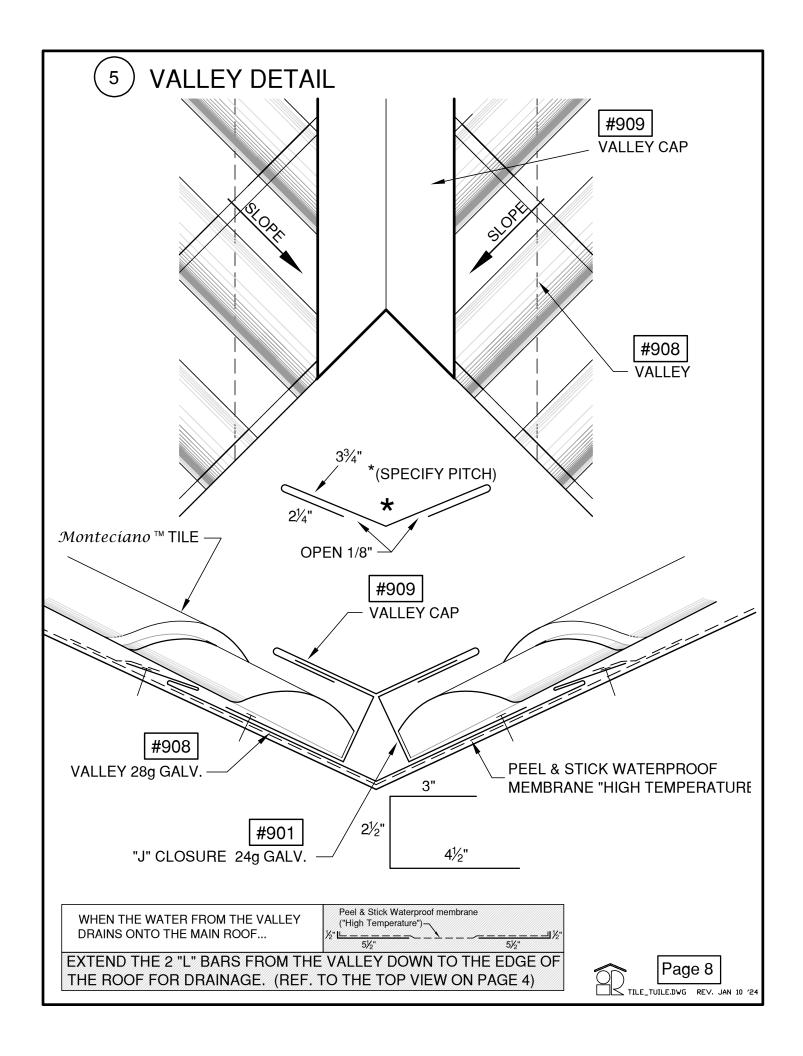
INSTALLATION DETAILS OVERVIEW **IMPORTANT NOTE:** START INSTALLING THE DORMERS WITH VALLEYS BEFORE DOING THE MAIN ROOF. 5½" (WHEN THE WATER FROM THE VALLEY DRAINS ONTO THE MAIN ROOF...) Extend the 2 "L" bars down to the edge of the roof for drainage. (ref. Detail 3 on PAGE 7) ("High Temperature")-Extend the 2 "L" bars from the valley down to the edge of the roof for drainage. (ref. Detail 5 on PAGE 8) (PAGE 7) [8] (PAGE 11) (2)(PAGE 8) (PAGE 6) (PAGE 9) (PAGE 8) (6) (PAGE 9) \leftarrow 3 (PAGE 5) (PAGE 6) 2 (PAGE 6) STAGGER THE TILES BY AT LEAST ONE CORRUGATION Page 4 TILE_TUILE.DWG REV. JAN 10 '24

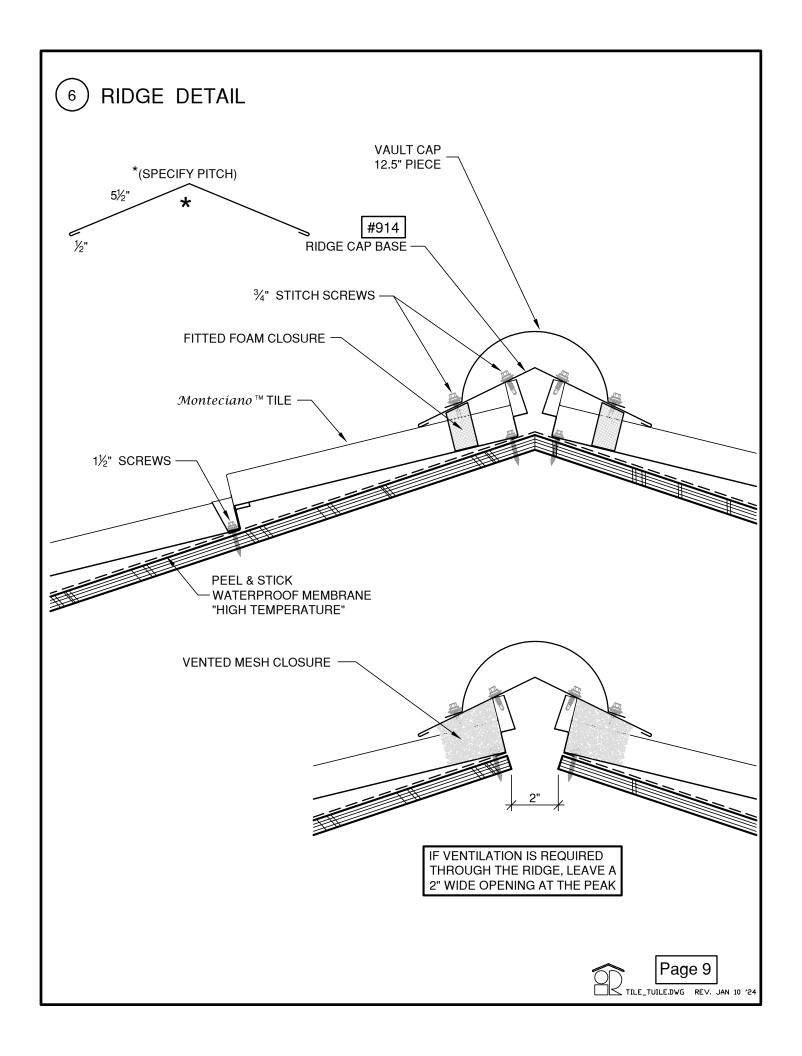


(2) GABLE END DETAIL



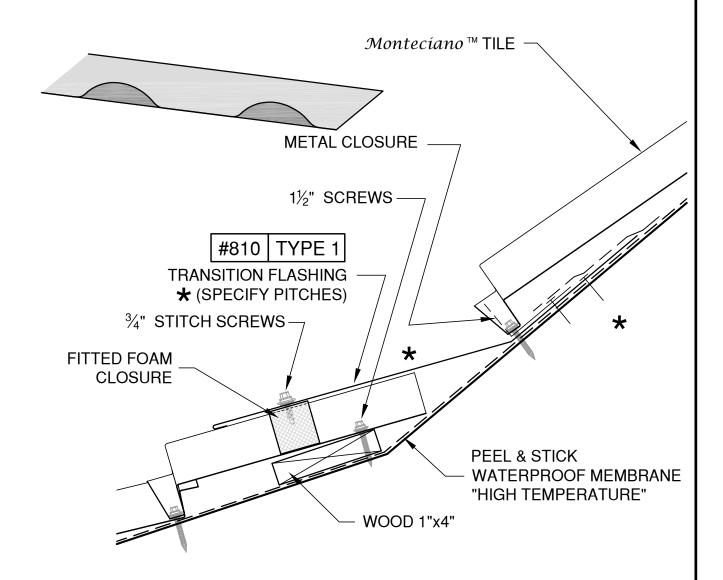






7) HIP DETAIL VAULT CAP -MESH CLOSURE -3/4" STITCH SCREWS -1½" SCREWS -*Monteciano* ™ TILE -"J" CLOSURE 24g GALV. -3" 21/2" PEEL & STICK WATERPROOF MEMBRANE "HIGH TEMPERATURE" 4½" Page 10

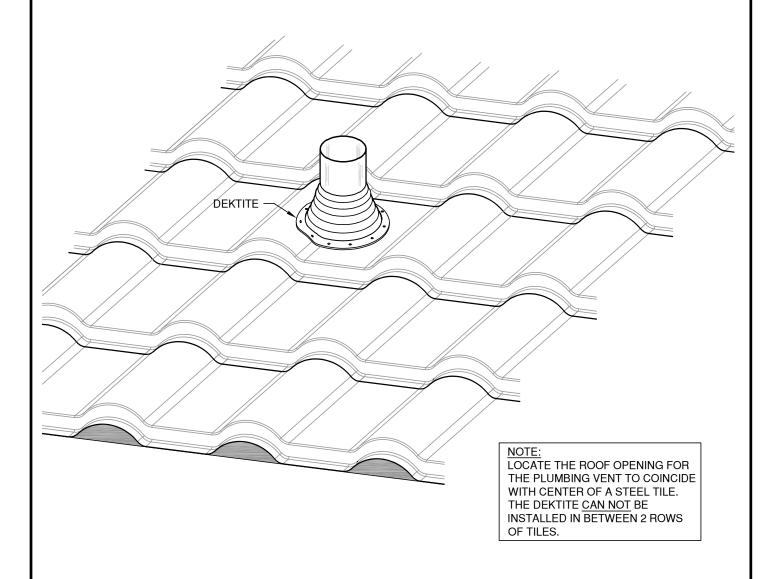
TRANSITION FLASHING DETAIL (high to low pitch)



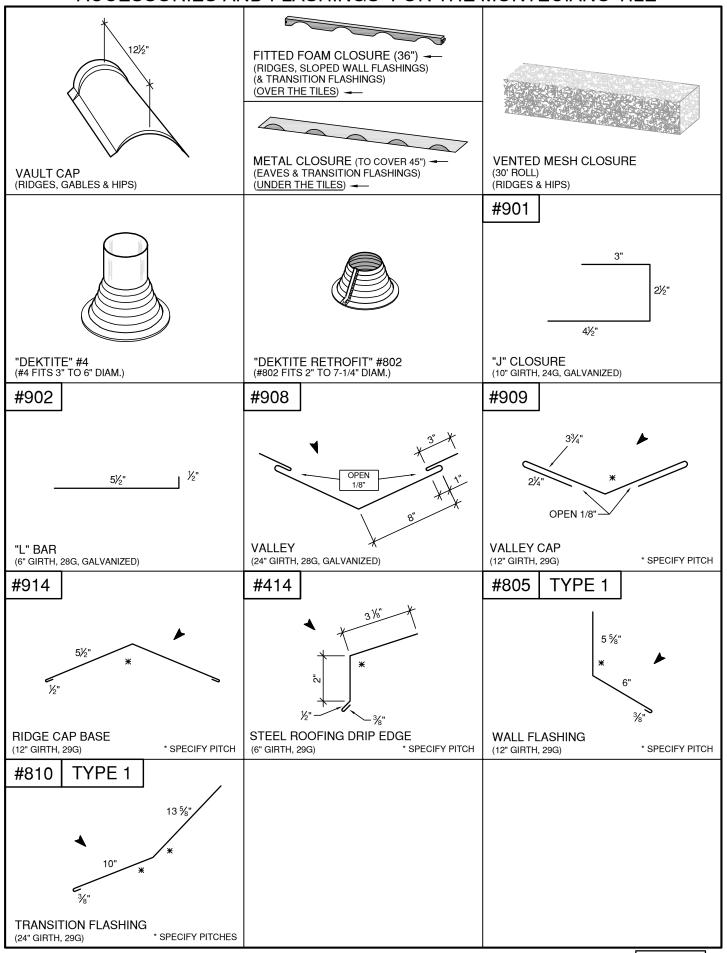


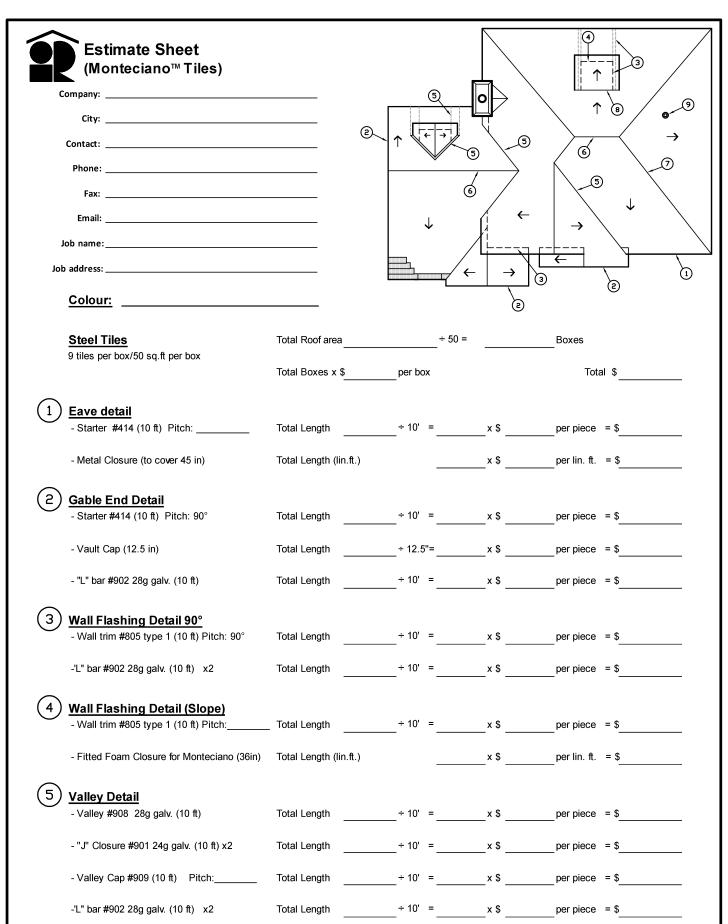
9 PLUMBING VENT DETAIL

-ONCE THE STEEL TILES ARE INSTALLED, CUT THE "DEKTITE" TO THE APPROPRIATE DIAMETER, AND SLIDE OVER PIPE. SECURE THE DEKTITE'S BASE WITH A SEALANT (BETWEEN THE BASE AND ROOFING) THEN FASTEN.



ACCESSORIES AND FLASHINGS FOR THE MONTECIANO TILE





(6)	Ridge Detail					
	- Vault Cap (12.5 in)	Total Length	_ ÷ 12.5"=_		_×\$_	per piece = \$
	- Ridge Cap Base #914 (10 ft) Pitch:	_ Total Length	_ ÷ 10' _	:	_×\$_	per piece = \$
	- Fitted Foam Closure for Monteciano (36in)	Total Length (lin.ft.)	_		_×\$_	per lin. ft. = \$
	- Vented Mesh Closure (30' rolls)	Total Length	_ ÷ 30' =	:	_×\$_	per roll = \$
$\overline{(7)}$	Hin Dotail					
()	Hip Detail - Vault Cap (12.5 in)	Total Length	_ ÷ 12.5"=_		_×\$_	per piece = \$
	- "J" Closure #901 24g galv. (10 ft) x2	Total Length	_ ÷ 10' = _		_×\$_	per piece = \$
	- Vented Mesh Closure (30' rolls)	Total Length	_ ÷ 30' = _		_×\$_	per roll = \$
	Torresident Fleebing Detail					
(8)	Transition Flashing Detail - Metal Closure (to cover 45 in)	Total Length (lin.ft.)	_		_×\$_	per lin. ft. = \$
	- Transition Flashing #810 Type 1 (10') Upper Pitch: Lower Pitch:	Total Length	_ ÷ 10' = _		_x \$ _	per lin. ft. = \$
	- Fitted Foam Closure for Monteciano (36in)	Total Length (lin.ft.)	_		_x\$_	per lin. ft. = \$
	Accessories					
	- Metal to Wood pre-painted #9 X 1-1/2"	Total per/100	_	x	\$_	per/100 = \$
9	- Stitch Screw pre-painted #8-18 X 3/4"	Total per/100	_	×	\$_	per/100 = \$
	- Flat Sheet (4' x 10') pre-painted	Sheet Total	_	x	\$_	per sheet = \$
	- Dektite "pipe" (#3, #4 & #8)	Total Pieces	_	x	\$_	per piece = \$
	- Dektite "High Temp." (#8 HT)	Total Pieces	_	x	\$_	per piece = \$
	- Dektite Retrofit (#802)	Total Pieces	_	x	\$_	per piece = \$
	- Touch-up paint (0.5 oz)	Bottle (0.5 oz)	_	x	\$_	per bottle = \$
					7	Total Material Cost \$

Note: Consult our installation manual for more details on flashings & accessories